INTRODUCTION

Congratulations on purchasing your DURASWING gate motors. D.A.C.E has proven to be a leader in the automation field and strives to manufacture high quality products using the latest technology available. D.A.C.E. is constantly working on upgrading their products to bring you, the customer, a product of the highest quality. Other products manufactured by D.A.C.E include:

- DURASLIDE 500 SERIES
- DURAOPTICS INFRARED BEAMS
- DURATRONIC REMOTES AND RECEIVERS

It is recommended that an experienced gate installer is used to install your gate motors. If you intend to install the motors yourself, please read this manual carefully before any installation begins. This automatic gate operator is NOT a security device. It is designed to make access to a premise undemanding.

LEGAL REQUIREMENTS AND WARNINGS

- It is recommended that your local E.C.A. (Electrical Contractors Association) is contacted to obtain the legal wiring regulations pertaining to the area.
- Electrical Shock may occur while installing this equipment.
- Injury or death by electrocution may lead to law suits against the installer/homeowner.
- This D.A.C.E. motor is supplied with a 16 VAC transformer. This transformer should be plugged into a normal plug socket. DO NOT open the transformer.
- D.A.C.E will not be held liable for any accident/incident resulting in damage, injury or death ensuing from the installation or use of the automatic gate motor.
- Although the DuraSwing has built-in collision sensing, substantial damage may occur due to a collision. For this reason DURAOPTIC INFRARED SAFETY BEAMS should be used on all installations.
- Do not allow children to play near or with any gate, gate motor or remote control.
- It is the responsibility of the installer to ensure that the gate is in good working condition before automating the gate. It is strongly recommended that any high voltage cable (220 VAC) is installed by a registered electrician, as this can lead to legal problems if it is not done according to strict legislation rules.

SPECIFICATIONS

Motors ........................................12v/dc (battery operated with charging system)
Maximum gate size ......................2,5 m per gate
Maximum gate mass .....................100 kg per gate
Maximum number of operations ..... 100 per day
Maximum operating degrees ........ 120 (recommended 90 degrees)
Charging system .........................16 v/ac transformer and 1 amp 13.8 v/dc trickle charger.
Battery .......................................12v/dc 7 amp/hour
Limit detection ...........................Mechanical micro switch
Trigger ..................................... Negative.

Please note that it is recommended that solid type gates e.g. wood or fibreglass sheeting c.t.c. are not automated, as these types of gates will cause problems in windy conditions. (over-current due to excessive force)
GENERAL INFORMATION

Before installing these DURASWING motors please read the following instructions.

There are a number of different methods of installing swing gate motors. The main factors that influence the installation are as follows.

Direction of swing
- **Inward** swing method: — The gates **open towards** the motors.
- **Outward** swing method: — The gates **open away** from the motors.

The above two methods are normally determined by the type of gate and / or slope of the driveway.

Mounting method
- **Pedestal mount.** — A steel pedestal is buried in the ground and the motor is mounted on top of the pedestal.
- **Wall mount.** — A steel wall mount bracket is bolted to the wall / pillar and the motor is mounted on to the bracket.

The gates must be checked to be in good working order before installation begins. The following points must be checked.
- The gates must swing easily i.e. the gate must swing through the full arc using the force of two fingers only.
- The gates must not exceed 100 kg per gate.
- The gates must be no longer than 2,5m per gate.
- The gates must **not** be constructed of solid material i.e. wood, fibreglass sheeting e.tc.
- The gate posts must be solid and the hinges must be in good working order.
- The gates should not operate more than 100 times in 24 hours. As this could lead to battery failure.

DO NOT install the motors if ANY of the above points are not in order.

3. TERMS AND DEFINITIONS

- **AUTO-CLOSE**- allows gate to close automatically after a selected time period
- **PEDESTRIAN ACCESS**: gate will open partially and will autoclose after 6 secs
- **PARTY MODE**- this allows autoclose to be overridden and gate can remain open for as long as needed.
- **MULTI USER**- commonly used in a town house/complex situation. The gate will open completely, regardless of any other trigger received to prevent accidental closure.
- **COLLISION SENSING**- in the event of a collision while closing, the gate will stop and then re-open. If collision occurs while opening, the gate will stop.
- **BATTERY**- 12 volt 7 amp/hour, operates the motor.
- **CHARGER MODULE**- delivers a trickle charge to maintain a constant 13,8 V/DC in the battery.
- **TRANSFORMER**- receives 220 V/AC from the mains supply and delivers 16 V/AC to the charger.
- **MAIN P.C. BOARD**- this is the printed circuit board that contains all the electronic components that operate the motor.
- **RECEIVER**: always remove the power from the P.C. Board before connecting any inputs.
- **INTERCOM**- there are many types of intercoms available, an intercom allows communication between the gate and the house. Most intercoms have trigger buttons to operate the gate.
- **TEST / TRIGGER BUTTON**- is found on the P.C.BOARD and is used to activate the motor during set-up.
- **LIMIT SWITCH**— stops the motor when the rotor activates the switch.
- **LIMIT SWITCH ROTOR**- is a cam shaped rotor that is connected to the main shaft. The rotor turns with the shaft and activates the limit switch in order to stop the motor.
All cabling should be in a conduit a minimum of 300 mm underground. The conduit must be terminated inside the motor to avoid any flooding. Ensure that any high tension (220volt) cables are run in a separate conduit. The transformer should be placed inside the house and then 16 volts AC run to the charger in the motor. The cable used to run the 16 v AC power should be 1.5 mm three core cable. Do not use communication cable.
The above diagram shows the general layout for a pedestal mount type installation.

**Important note**  
Inward swing gates use the long crank arm and the short con-rod.  
Outward swing gates use the short crank arm and the long con-rod.

**MOTOR LAY-OUT.** The diagram below shows a top view of the motor with the lid and battery removed.
NOTE. The P.C.B is a delicate piece of electronic equipment. Take care when connecting or disconnecting any wiring from the board. Ensure that ALL power is removed before any wiring connections are done on the board. Failure to do this may cause damage to the board. Never reverse the battery polarity as this will cause extreme damage to the board. Do not spray any type of insect or lubricant spray onto the board. As this may cause damage. Never touch the board with any metal objects (screwdrivers etc) Always ensure that the ant proof housing is on and that the clear lid is securely placed onto the housing. Do not attempt to repair the board in any way, take the board to a recognized D.A.C.E. dealer for any repairs needed.

WARNING electrical shock may occur during installation of this equipment, please use caution at all times.

If the intention is to run 220v (high voltage) to the motors, it is strongly recommended that the local E.C.A. (electrical contractors association) is contacted in the area before any wiring is done to obtain the local requirements regarding electrical wiring regulations. Running 220 volts must be done by a registered electrician, failure to do this may lead to legal action in the case of electrical shock. It is illegal to run 220v and communication cables in the same conduit.

D.A.C.E. recommends that the transformer is removed from the motor and plugged into an outlet socket inside the house, This means that the power running to the motors is 16v AC and does not require an electrician to install it. All wiring must be sealed in a conduit and buried underground. (DO NOT connect to pool pump etc.)

To connect the power supply, run a three core 1.5mm cable from the transformer to the charger card. The charger is located in the master motor next to the electric motor (see motor layout). Connect two wires between 16v on the transformer and 16v on the charger. The remaining wire must go from E on the transformer to GND on the charger. See diagram.
Place the cable in a conduit and bury the conduit 300mm underground. Ensure that the cable is a minimum of 2.5mm three core cable. Ensure that the conduit is waterproof. **Do not use communication type cable for the power supply. Do not join cables underground.**

A conduit must be run between the two motors with a 2.5mm cable from the master motor to the slave motor. This cable is connected from the main P.C. Board on the master to the motor wires on the slave motor limit switch diodes. **SEE DIAGRAM ON PAGE 15 FOR DETAILS ON CONNECTING THE WIRES.**
The motors can be mounted using one of two methods, these are Wall Mount and Pedestal mount. The diagrams below show the two types of mounting.

When a Wall mount is used it is recommended that normal Coach screws and plugs are used to secure the wall mount to the wall.

When a Pedestal mount is used a 400mm square hole must be dug and then concrete used to fill the hole with the pedestal in the centre. The motors should not be mounted until the concrete is fully cured. **NOTE** the diagrams show mounting position for Inward swing. For Outward swing the motors must be turned 90 degrees on the mountings. (see pg 8—13)
It is important to note that the measurements given for the mounting positions are guidelines and must be used as such. Each installation will vary slightly. The motors should be temporarily held in position with the crank arms loose on the shaft, then the gates should be opened and closed by hand to ensure that they are in the correct position. It must also be noted that some unusual set-ups may not be possible using these motors.

When a pedestal mount is to be used it is important to note that the pedestal must be sunk into a hole 400mm square. The pedestal must be placed in the center of the hole and then concrete must be poured into the hole. The concrete must be set completely before the motors are place on to the pedestals.

When wall mounts are to be used, the wall mount should be mounted using coach screws and plugs. In certain cases such as outward swing wall mounts, the wall mount may need to be altered in order to allow the gate to operate correctly (see pg 13).

It is extremely important to note that when outward swing gates are set-up that the motors will protrude into the driveway by 250mm on each side of the driveway. Any attempt to mount the motors in any other manor will cause operation problems with the gates.
NOTE for all INWARD swing installations the LONG crank–arm must be used and the SHORT con-rod must be used.

The above diagram shows the correct position for the pedestal when installing an inward swing pedestal mount. NOTE measurements A, B and C are all taken from the hinge of the gate.

It is very important that the gate is set up in the closed position and that the crank arm and the con-rod are in a straight line. When the gate is in the open position the crank arm should be directly over the con-rod.
NOTE. When an outward swing method is used it is very important to note that the motor will protrude into the driveway approximately 200mm each side. Do not attempt to place the motor further away from the driveway, as this will cause the gate to whip and the motor will shut down and may even cause damage to the gate.

NOTE for all OUTWARD swing installations the SHORT crank–arm must be used and the LONG con-rod must be used.
PEDESTAL PANHANDLE INWARD SWING

USE LONG CRANK-ARM AND SHORT CON-ROD

PEDESTAL POSITIONING FOR PANHANDLE DRIVEWAY

GATE IN CLOSED POSITION

NOTE: 1. THE CRANK AND CONROD MUST BOTH BE IN A STRAIGHT LINE WHEN THE GATE IS IN THE CLOSED POSITION.
2. THE GATE MUST BE SET UP IN THE CLOSED POSITION.

INSIDE EDGE OF FULLY OPEN OPEN GATE

A

B

MIN 250

TABLE B

<table>
<thead>
<tr>
<th></th>
<th>A</th>
<th>B</th>
<th>C</th>
<th>D</th>
</tr>
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<tbody>
<tr>
<td>350</td>
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<tr>
<td>700</td>
<td>140</td>
<td>557</td>
<td>668</td>
<td></td>
</tr>
</tbody>
</table>

NB: ALL MEASUREMENTS ARE GIVEN AS GUIDELINES. EACH INSTALLATION WILL VARY MARGINALLY.

PLEASE NOTE: IN THE EVENT OF MOTOR FAILURE (LOW BATTERY ETC.) AND THE CONROD IS DIS CONNECTED FROM THE GATE, THE GATE WILL ONLY OPEN UNTIL IT FOULS WITH THE CRANKARM.
WALL MOUNT INWARD SWING

USE LONG CRANK-ARM AND SHORT CON-ROD

INWARD SWING WALLMOUNT

SET THE GATE UP IN THE CLOSED POSITION. ENSURE THAT THE CRANK ARM + CONROD ARE IN A STRAIGHT LINE AS ABOVE.

THE MEASUREMENT FOR THE CONROD AND THE GATE BRACKET ARE DETERMINED BY THE DISTANCE FROM THE CENTRE OF THE HINGE TO THE CENTRE OF THE WALLMOUNT (A) WHICH SHOULD NOT BE LESS THAN 400mm.

USE 12mm COACH SCREW + PLUG TO SECURE WALLMOUNT. FOUR SCREWS ARE USED PER WALLMOUNT.

TOP VIEW

GATE IN OPEN POSITION

GATE IN CLOSED POSITION

550-600 mm from hinge

420 mm
Minimum from hinge to centre of wall mount
USE SHORT CRANK-ARM AND LONG CON-ROD

WITH THE OUTWARD SWING WALLMOUNT, THE WALLMOUNT BRACKET MUST BE MODIFIED AS ABOVE.

WITH THE GATE IN THE OPEN POSITION THE DISTANCE BETWEEN THE CENTRE OF THE WALLMOUNT AND THE INNER FACE OF THE GATE MUST BE 70mm. THE GATE MUST BE SET UP IN THE OPEN POSITION WITH THE CANKARM AND CONROD IN A STRAIGHT LINE.
SETTING UP THE LIMIT SWITCHES.

There are two micro switches “limit switches” in each motor. The function of the limit switches is to stop the motors turning when the limit switch is struck. The “Limit Rotors” are connected to the main shaft, these rotors strike the limit switches and the motor stops. There are two diodes across the switches, this is to allow the motors to turn in the opposite direction when triggered to do so.

The first step in setting up the limit switches is to establish the closing direction of the motors. The motors will automatically drive to the closed position when first powered-up. When power is first applied to the motors, take note of the direction that the shaft turns, this will indicate the closing direction.

**NOTE.** If it is determined that the motors are turning the correct way, continue to set up the limit switches as shown on page 16. If it is determined that the motors are not turning the correct way, complete the following steps before continuing to page 16.

1. Remove the power. Reverse the motor wires at the limit diodes as shown below.

![Image of motor wires being reversed]

After completing the above steps, the motors should be running in the correct direction i.e. When the CLOSE L.E.D. is on, the gates must be closed. When the OPEN L.E.D. is on the gates must be open. Continue setting up the limit switches as per page 16.

WIRING THE SLAVE MOTOR

When wiring the slave motor, it is important to note that the cable between the two motors must be minimum 2.5 mm cable and that the cable must be run in a conduit.

Ensure that the cable is connected in the correct order. The cable must be connected from the P.C.Board output labeled SLAVE, to the limit switch diodes on the slave motor. The cable that is connected to the “A” output must be connected to the “A” input on the limit switch diodes. And the “B” output must be connected to the “B” input.

See diagram below.

![Diagram of wiring slave motor]
Step 1. Ensure that the motors are turning in the correct direction. Stand the battery up in a vertical position to allow access to the limit rotor.

Step 2. Apply battery power. The motors will automatically turn until the closed limit is struck. If the motors are turning the wrong way, see page 15 in order to set the motors up in the correct direction.

Using the diagrams on pages 10–14 the gates must now be placed in the closed position and the crank arms must be tightened. (23mm spanner.)

NOTE ensure that the gates are fully open before tightening the crank arm as it can be difficult to loosen the crank arm after tightening due to the tapper shaft fitting. Check diagrams on page 10—15 to ensure correct positioning.

23 mm spanner to tighten crank arm

Step 3. Loosen the limit rotor using a 4 mm hex / allen key.
Step 4. Press the trigger button. The gates will start opening.

When gate reaches the desired open position, press the limit switch. To stop the motor. The limit switch can be released when the motors have stopped.

Step 5. Lift and turn the rotor until it presses on the limit switch. See picture 6 below.

Step 6. Tighten the rotor using the 4mm Allen key. Do not over-tighten the cap-screw. The limit switches are now set and the gates can now be operated as normal.

Rotor on open limit switch. Rotor must be in this position when the gates are fully open.
To program a remote to the on-board receiver is a simple process.
1. Press and hold the remote button down.
2. Place the jumper over the TX LRN pins on the main P.C. Board.
3. Remove the jumper from the pins.
4. Release the remote button.

The remote is now programmed to the receiver and can be used as normal.
CONTROLLER CONNECTIONS

The following connectors are found on the connector block on the main P.C.BOARD

NB Ensure that all power is disconnected from the P.C.BOARD before any connections are made. Failing to do this will result in electrical shorts and major damage may occur to the P.C.BOARD.

**M1 and M2.** These two connectors are high current 12 V DC outputs. These deliver current to the motors.

**12 V +/-.** These are the 12 volt 7 amp/hour Ni –Cad battery connectors. They supply the power to the P.C.CBOARD and the motors. **It is very important that the battery is connected the correct way.** Failure to do so will result in major damage to the P.C.BOARD. The positive battery lead (red) is connected to the positive (+) connector. The negative battery lead (black) is connected to the (-) connector.

**12v.** This connector is used to supply 12V DC to any auxiliary equipment used i.e. intercom, receiver, infra-red beams e.t.c. There is a 3 amp re-settable fuse for protection. (see wiring diagrams for more details on wiring auxiliary equipment).

**L.E.D.** This connector can be used to connect a remote Light Emitting Diode (LED)(OPTIONAL) The anode (+) must be connected to the L.E.D. connector and the cathode (-) must be connected to the GND connector. The remote L.E.D. will give the same indication as the STATUS L.E.D. on the P.C.BOARD.

**INF.** This connector is used to connect infra-red beams to the motor. (OPTIONAL) The beams will work in the following manner. If the gate is closing and the beam is broken, the gate will stop and re-open. If the gate is opening and the beam is broken it will have no effect on the gate. (see wiring diagrams for more details on wiring infra-red beams)

**PED.** This connector is to accommodate a pedestrian trigger. (OPTIONAL) This allows the gate to open partially. The opening distance is pre-set and can not be changed. When the pedestrian trigger is used the gate will open partially and will close automatically after 6 seconds.

**TRIG.** This connector is the FULL TRIGGER input, this will open the gate fully. This is normally used for the receiver and /or intercom trigger. The trigger input has various actions when used. The following will happen when a trigger input is received.

- If the gate is closed—the gate will open all the way.
- If the gate is open. — the gate will close all the way.
- If the gate is closing. — the gate will stop and re-open all the way.
- If the gate is opening. — the gate will stop.

**GND.** This connector is used as a common ground for all auxiliary equipment.
CONNECTING THE RECEIVER (optional)

NOTE. When connecting any auxiliary equipment to the P.C.BOARD ensure that ALL power is removed from the P.C.BOARD.

Most auxiliary equipment is connected using Communication Cable, normally called “Comm’s Cable.” This is available in different sizes. The most common sizes are 8 core and 10 core cable. This is a single outer sheath with 8 or 10 solid individually coated copper wires inside. Each wire has a different colour. Care should be taken when using Comm’s cable as it can be broken easily.

CONNECTING A RECEIVER.
Connected to the P.C.BOARD in the following manner. Using a multi core communication cable or similar.
Connect the 12v/ 24v wire to the 12v output on the P.C.BOARD.
Connect the negative wire to the GND on the P.C.BOARD.
Connect the N/O (normally open) wire to the TRG on the P.C.BOARD.
The COM and NEG on the receiver must be “looped” (JOINED)

Programming remotes to the receiver
1. Press and hold the button down on the remote.
2. While holding the button down, place the jumper over the two LEARN pins on the receiver.
3. Remove the jumper.
4. Release the button on the remote

PEDESTRIAN OPERATION
A separate receiver, key-switch or key-pad must be connected in order to operate the gate in the pedestrian mode. The connection is done in the same manner as the above diagram with the exception of the N/O connection, as this connection must be connected to the PED connector on the main P.C.BOARD. In pedestrian mode the gate will open partially and then close automatically after 6 seconds.

NB the NO connector is wired to the TRIG connector on the Main P.C. Board
There are eight dipswitches found on the main P.C.BOARD.

The dipswitch settings on the swing motors are as follows:

**NO 1.** Must be Off for swing motors.

**NO 2.** The CURRENT SENSING dipswitch is used to operate in the high or low current range.
- If the switch is on it will operate in the **high** current range i.e. for a heavy gate.
- If it is off it will operate in the **low** current range (light to medium weight gate)

**NO 3.** This switch is the MULTIUSER Mode dipswitch, this must be selected when the motor is in a complex / multiple user type environment. This allows only one trigger at a time when the gate is opening. **NOTE** Auto-close **must** be selected for this switch to work. (SEE BELOW)

**NO 4.** BLANK. NOT USED.

**NO 5–8.** These are the AUTO-CLOSE settings. They can be operated individually or in sequence. (SEE TABLE BELOW)

It should be noted that it is **not safe** to select AUTO-CLOSE without infra-red beams installed.

<table>
<thead>
<tr>
<th>Auto-Close</th>
<th>Switch 5</th>
<th>Switch 6</th>
<th>Switch 7</th>
<th>Switch 8</th>
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<tr>
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</table>

**DIPSWITCHES**
L.E.D OPERATIONS.

STATUS— this L.E.D. has a number of functions it displays the following.
Flashing once every two seconds = gate closed and AC power is connected.
Flashing once per second = gate moving.
On solid (no flashing) = gate open.
Off = AC (mains) power disconnected.

CLOSE — this L.E.D. is on when the gate is closing or is in the closed position.

OPEN — this L.E.D. is on when the gate is opening or is in the open position.

GREEN L.E.D. — this L.E.D. is on when the AC power (mains) is connected. If this light is not on the battery will continue to operate the gate, but the battery will eventually run down and the gate will stop working. This LED must be on at all times.

TRG— this L.E.D. indicates that a trigger signal has been detected, the L.E.D. will flash when the remote is pushed. If this light is on solid, this indicates a possible fault in one of the trigger wires, i.e. intercom, receiver etc.

PED— this LED is the same as the trigger LED but it indicates the pedestrian trigger only.

INF— this LED indicates the infra-red safety beam has been triggered, the LED will go off when a vehicle or pedestrian crosses the beam. If this LED is off continuously, this indicates a possible fault with the beams or the wires that connect the beams.

12V— this LED indicates that the 12 volt out-put is working, if this LED is not on, it indicates that 3 amp re-settable fuse has blown. In this case the power must be removed from the board and then re-connected to the board. This will re-set the fuse and normal operation can continue.

CHECKING MOTOR DIRECTION.

The DURA SWING motors are set to default to the CLOSED position when power is received for the first time.
This means that when the battery is connected to the P.C.BOARD the motors will turn until the closed limit switch is struck. The closed L.E.D. on the P.C.BOARD will be on.
If the gate is not in the same indicated position as the L.E.D. display on the P.C.BOARD i.e. gate open when close L.E.D. is on. Then the crank arm must be loosened and the motor must be triggered. This will allow the motor to turn while the gate does not move.
Allow the motor to turn all the way until the limit switch is struck. The L.E.D. should now show the actual gate position, i.e. gate open and the open L.E.D. is on. When the gate is in the corresponding position in relation to the L.E.D. the crank arm must be tightened again.
**PARTY MODE** (AUTO-CLOSE OVERRIDE) This allows the auto-close function to be over-ridden. This function is normally used when higher than normal traffic volumes are expected.

To operate the party mode set up: Push and hold the trigger button until the gate starts to open. Release the trigger. The gate will now stay open until it is re-set into normal operating mode.

To re-set the gate into normal operating mode: push the trigger twice within three seconds. The gate will now operate as normal.

**OVER-CURRENT SENSING.** The P.C.BOARD is designed to detect OVER-CURRENT this means that if the gate hits an object or is stuck by some other means, the gates will stop driving.

The results of an OVER-CURRENT are different, depending on what the gate is doing at the time of the OVER-CURRENT.

If the gate is closing and an OVER-CURRENT is detected, the gate will stop and then re-open.

If the gate is opening and an OVER-CURRENT is detected, the gate will stop and will not move until it receives another trigger or the auto-close time is reached.

If the gate senses an OVER-CURRENT 5 times in succession, the gate will stop working regardless of any trigger. To re-set the gate the AC power must be disconnected for 5 seconds then re-connected. The gate will operate as normal.

**SETTING THE OVER-CURRENT SENSITIVITY.**

The sensitivity of the over-current is set in the factory, this can be adjusted, but it is advised that this is only done if it is necessary. It must be noted that if the sensitivity is decreased, the gate will drive harder when an object is encountered, this means that damage or injury to a vehicle / pedestrian will increase if sensitivity is decreased. This should only be done if the gate over-currents without striking an object or is not being jammed by any other means. Before adjusting the sensitivity check that the gate is operating correctly. i.e. hinges rusted, branches or garden growth hindering operation etc.

To set the over-current sensitivity: there are two “POTS” found on the P.C.BOARD. One pot is to set the open sensitivity and the other is to set the close sensitivity.

To decrease sensitivity, (heavy gate) using a small flat screwdriver, turn the pot clockwise. The adjustment should be done in very small increments. Until the desired sensitivity is achieved. Us extreme caution when setting the pots, as this can cause severe injury or damage if the sensitivity is set to low.

To increase sensitivity, (light gate) turn the pot anti-clockwise. Take care not to set the pot too sensitive as this may cause the gate to over-current due to other external forces such as wind etc.

Potentiometers (pots). Turn to increase or decrease sensitivity of the motor. 
Note this will not alter the speed of the motor

SWING
It is strongly recommended that infra-red beams are installed and connected to all automatic gates. If auto-close is to be selected it is essential that infra-red beams are used for safety reasons.

To connect infra-red beams:
Set the beams up so that they are directly across the driveway and are level with each other. The beams consist of a transmitter and a receiver. Remove the front covers and the boards will be visible.
The receiver has 5 connections on the board, they are GND, 12V, COM, N/C, and N/O.
The transmitter beam has only two connections, they are GND and 12V.

It is important that the covers do not get mixed up as the lenses are specific to the transmitter and receiver.

Wiring the infra-red beams: Using a multi core communication cable or similar.
Connect the wire from the GND on the receiver beam to the GND on the main P.C.BOARD.
Connect the 12v on the receiver beam board to the 12v on the main P.C.BOARD.
Connect the N/C (normally closed) on the receiver beam board to the INF on the main P.C.BOARD.
Connect the GND on the receiver beam board to the GND on the transmitter beam board.
Connect the 12v on the receiver beam board to the 12v on the transmitter beam board.
Connect the COM on the receiver beam board to the GND on the receiver beam board. (loop)
This is the recommended method for wiring double beams in swing installations. This is to stop the gate closing even if the vehicle is past the first set of beams but it may still be in the path of the closing gate.
CONNECTING AN INTERCOM

There are many different types of intercoms available on the market today. The wiring of these intercoms can vary in some ways, but the general wiring is the same. The three main types of intercom are as follows:-

220 volt. This type normally plugs into the house mains, (220 volt supply) and then four wires are run from the handset (inside the house) to the gate station (outside at the gate) and the motor (trigger) see fig 12.

12 volt. This type normally gets its power from the motor (12 v/dc). This means that a minimum of six wires are needed to run from the handset. Two wires to the gate station and four wires to the motor. See fig 12.

6 volt. This type is battery operated, normally using 4 penlight type batteries for power. Only four wires are needed to run from the handset. Two wires to the gate station and two wires to the motor (trigger) see fig 12.

The mounting of the intercom is the same with each type. The handset is placed inside the house / office and the gate station is placed at the point of entry, this is normally the gate. The gate station is normally mounted by means of a “gooseneck”

It is important to note that the communication cable MUST be run in a conduit and NO high tension cable (220 volt) can be run in the same conduit.
NOTE. Ensure that all power is switched off before any connections are done. The light lock card is plugged on to the main P.C. Board. It is designed to operate pillar lights and/or an electric lock whenever the P.C. Board receives a trigger. The lights will remain on for a period of four minutes. There is an option which allows a switch to be connected to the light/lock card to switch on the lights for as long as is required. This is called the toggle switch.

The lock section is applicable on swing gates only. The lock type can be selected by placing the jumper over the relative pins marked MAG/STRIKE. Please note that Magnetic locks require a dedicated power supply.

Wiring diagram for external status L.E.D. (optional)
An external status L.E.D. can be connected to the P.C.B. this L.E.D. will indicate the status of the gate. The L.E.D. can be fitted to the intercom or any other convenient place. SEE PG 21 for L.E.D. indications.
A loop detector is used to automatically open the gates when a vehicle approaches the gates. It is recommended that a DuraLoop detector is used when a free exit loop detector is required. However it is important to note that the manufacturer's installation and wiring is followed when installing the loop detector.

It is extremely important that the loop is placed in such a way that the vehicle that triggers the loop is not in any way within the opening arc of the gates as this will cause damage to the vehicle if the gates strike the vehicle. **Number 3 dipswitch on the main P.C. Board MUST be ON when using a loop detector. This will avoid a second vehicle triggering the gates closed.**
D.A.C.E. products carry a TWO year WALK-IN warranty.
The following conditions apply:-

- Warranty covers factory faults only.
- Warranty covers the following items. Electric motor, gearbox, P.C.Board, Pedestal, crank arm and con-rod.
- Warranty does not cover the following. Lightning, Power surges (power outages), flooding, insect infestation, Vehicle damage or incorrect installation as laid down by D.A.C.E.
- Warranty is void if any attempt is made to repair / modify or change the motor, P.C. board e.t.c. Unless authorised by D.A.C.E.
- The product **MUST** be returned to D.A.C.E. for inspection before any warranty claim will be entered into.
- **Due to power fluctuations / outages, the transformer is not guaranteed in any way.**

**Fault finding**

It is important to note that a multi-meter must be used when fault finding in order to get an accurate reading of voltages and to check fuses.

Most problems are simple to fix, this normally requires a systematic approach.

The correct voltages that should be found are as follows:-

- A/C power onto the charger card = 16v/ac
- D/C power coming off the charger card = 14.2v/dc
- D/C power at the battery leads = 13.8v/dc
- D/C power on the battery (no load) = +/- 13v/dc
- D/C power on battery (with load) = < 1 volt drop on no-load reading.

A voltage drop of no more than one volt must be allowed when running the motor. If the voltage drop is more than one volt, the battery may need replacing.

<table>
<thead>
<tr>
<th>FAULT</th>
<th>REASON</th>
<th>ACTION</th>
</tr>
</thead>
<tbody>
<tr>
<td>Gates open slightly then close automatically or gate closes in small jerking motion</td>
<td>Battery flat</td>
<td>Check charger card or transformer or replace old battery.</td>
</tr>
<tr>
<td>One gate does not operate at all or operates erratically</td>
<td>Motor fuse (8 amp) blown or micro switch faulty</td>
<td>Replace 8 amp fuse or replace micro switch.</td>
</tr>
<tr>
<td>Gates stop when closing and then re-open automatically.</td>
<td>Over current. = Gate jamming.</td>
<td>Check gate / hinges / con rod / crank arm. Return to manufacturer for repairs.</td>
</tr>
<tr>
<td>Gates opens without any trigger input. (opens on its own)</td>
<td>Neighbour has same transmitter code Motor wires are the wrong way.</td>
<td>Change code on transmitters and receiver or change motor direction. (see pg 15)</td>
</tr>
<tr>
<td>Gates are jammed and will not move at all.</td>
<td>General shut down.</td>
<td>Remove all power and re-connect power.</td>
</tr>
<tr>
<td>Gates do not operate from the remote but will operate using the test button on the p.c.board.</td>
<td>Receiver faulty or loose wire connection or 3 amp fuse blown on p.c.board.</td>
<td>Replace receiver or tighten wire connections or replace fuse.</td>
</tr>
</tbody>
</table>